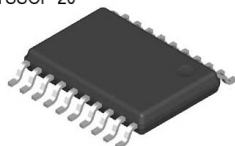


Rad-hard plastic quad two-input OR gate

TSSOP-20



Maturity status link

[LEOAC32](#)

Features

- Two-input OR gate
- 1.65 V to 6 V operating supply
- 7 V max. rating
- 8.5 ns propagation delay
- Nickel/Palladium/Gold-lead-finished (NiPdAu), whisker-free
- Gold-wires
- RML < 1% and CVCM < 0.1% guaranteed outgassing
- 50 krad (Si) Total Ionizing Dose
- SEL-free up to 62.5 MeV.cm²/mg
- Mass: 80 mg
- Compliant with ST-LEO-specification

Applications

- Low earth orbit (LEO) applications

Description

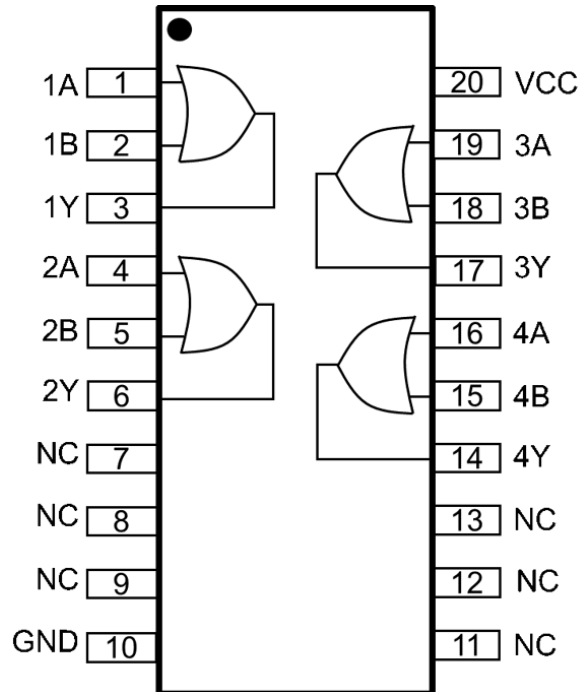
The **LEOAC32** is a CMOS low power quad 2-input OR gate qualified for use in aerospace environments. It operates from a 1.65 V to 6 V power supply (7 V absolute maximum rating).

The **LEOAC32** can operate over a large temperature range of -40 °C to +125 °C and it is housed in plastic TSSOP-20, Thin-Shrink Small Outline Package, 20 leads, using golden bonding and Nickel/Palladium/Golden-lead-finishing to prevent whiskers.

The **LEOAC32** is compliant with ST-LEO-specification, dedicated specification for space-ready rad-hard plastic products. This AEC-Q100-based specification offers a specific trade-off between footprint size savings, cost of ownership and quality assurance, together with radiation hardness and large quantity capability.

1 Functional description

Figure 1. Pin connections (top view)



NC: not internally connected.

The pin can be externally connected to any potential.

Table 1. Truth table

Each gate		
INPUT (A)	INPUT (B)	OUTPUT (Y)
L	L	L
L	H	H
H	L	H
H	H	H

with: L = low level, H = high level.

For all inputs, $V_{IN} = V_{IH}$ minimum or V_{IL} maximum, verify output V_{OUT} .

2 Absolute maximum ratings and operating conditions

Table 2. Absolute maximum ratings

Symbol	Parameter	Value	Unit
$V_{CC}^{(1)}$	Maximum power supply between V_{CC} and GND	-0.5 to 7	V
V_{IN}	DC input voltage range	-0.5 to $V_{CC} + 0.5$ (and 7 V max.)	V
V_{OUT}	DC output voltage range	-0.5 to $V_{CC} + 0.5$ (and 7 V max.)	V
I_K	I/O clamp diode current	± 20	mA
T_{stg}	Maximum temperature storage	-65 to +150	°C
$T_j^{(2)}$	Maximum junction temperature	+150	°C
$R_{th}^{(3)}$	Junction to ambient thermal resistance (Θ_{ja})	80	°C/W
	Junction to case thermal resistance (Θ_{jc})	17	°C/W
ESD	HBM (human body model)	2k	V
	CDM (charged device model)	1k	V

1. All voltages, except differential I/O bus voltage, are with respect to the network ground terminal.
2. Maximum junction temperature shall not be exceeded except for allowable short duration burn-in screening conditions as per the method 5004 of MIL-STD-883.
3. Short-circuits can cause excessive heating. Destructive dissipation can result from short-circuits on the amplifiers.

Note: Absolute maximum ratings are those values beyond which damage to the device may occur. Functional operation under these conditions is not implied. All values are referred to GND.

Table 3. Operating conditions

Symbol	Parameter	Min.	Max.	Unit
V_{CC}	Analog supply voltage	1.65	6	V
V_{IN}	Input voltage range	0	V_{CC}	V
V_{OUT}	Output voltage range	0	V_{CC}	V
T_a	Ambient temperature range	-40	+125	°C

Note: All unused inputs must be held at V_{CC} or GND to ensure proper device operation.

3 Electrical characteristics

$V_{CC} = 3\text{ V}$ to 5.5 V , typical values are at ambient $T_a = +25\text{ }^{\circ}\text{C}$, min. and max. values are at $T_a = -40\text{ }^{\circ}\text{C}$ and $+125\text{ }^{\circ}\text{C}$, unless otherwise specified.

Table 4. Electrical characteristics

Symbol	Parameter	Test conditions	V_{CC} (V)	Min.	Typ.	Max.	Unit
$V_{OH}^{(1)}$	High level output voltage	For all inputs affecting output under test, $V_{IN} = V_{IH}$ minimum or V_{IL} maximum.	3	2.9			V
		For all other inputs, $V_{IN} = V_{CC}$ or GND, $I_{OH} = -50\text{ }\mu\text{A}$.	4.5	4.4			
			5.5	5.4			
		For all inputs affecting output under test, $V_{IN} = V_{IH}$ minimum or V_{IL} maximum.	3	2.4			
		For all other inputs, $V_{IN} = V_{CC}$ or GND, $I_{OH} = -12\text{ mA}$					
		For all inputs affecting output under test, $V_{IN} = V_{IH}$ minimum or V_{IL} maximum.	4.5	3.7			
		For all other inputs, $V_{IN} = V_{CC}$ or GND, $I_{OH} = -24\text{ mA}$	5.5	4.7			
		For all inputs affecting output under test, $V_{IN} = V_{IH}$ minimum or V_{IL} maximum.	5.5	3.85			
		For all other inputs, $V_{IN} = V_{CC}$ or GND, $I_{OH} = -50\text{ mA}$					
$V_{OL}^{(1)}$	Low level output voltage	For all inputs affecting output under test, $V_{IN} = V_{IH}$ minimum or V_{IL} maximum.	3			0.1	V
		For all other inputs, $V_{IN} = V_{CC}$ or GND, $I_{OL} = +50\text{ }\mu\text{A}$	4.5			0.1	
			5.5			0.1	
		For all inputs affecting output under test, $V_{IN} = V_{IH}$ minimum or V_{IL} maximum.	3			0.5	
		For all other inputs, $V_{IN} = V_{CC}$ or GND, $I_{OL} = +12\text{ mA}$					
		For all inputs affecting output under test, $V_{IN} = V_{IH}$ minimum or V_{IL} maximum.	4.5			0.5	
		For all other inputs, $V_{IN} = V_{CC}$ or GND, $I_{OL} = +24\text{ mA}$	5.5			0.5	
		For all inputs affecting output under test, $V_{IN} = V_{IH}$ minimum or V_{IL} maximum.	5.5			1.65	
		For all other inputs, $V_{IN} = V_{CC}$ or GND, $I_{OL} = +50\text{ mA}$					
I_{OH}	High level output current		3	-12			mA
			4.5	-24			
			5.5	-24			
I_{OL}	Low level output current		3			12	
			4.5			24	
			5.5			24	
$V_{IH}^{(2)}$	High level input voltage		3	2.1			V
			4.5	3.15			
			5.5	3.85			
$V_{IL}^{(2)}$	Low level input voltage		3			0.9	
			4.5			1.35	
			5.5			1.65	

Symbol	Parameter	Test conditions	V _{CC} (V)	Min.	Typ.	Max.	Unit
V _{IC+}	Positive input clamp voltage	For input under test, I _{IN} = 1 mA	0	0.4		1.5	V
V _{IC-}	Negative input clamp voltage	For input under test, I _{IN} = -1.0 mA	Open	-0.4		-1.5	V
I _{IH}	Input current high	For input under test, V _{IN} = V _{CC} For all other inputs, V _{IN} = V _{CC} or GND	5.5			1	μA
I _{IL}	Input current low	For input under test, V _{IN} = GND For all other inputs, V _{IN} = V _{CC} or GND	5.5			-1	μA
I _{CCH}	Quiescent supply current, output high	For all inputs, V _{IN} = V _{CC} or GND I _{OUT} = 0 A	5.5			40	μA
I _{CCL}	Quiescent supply current, output low	For all inputs, V _{IN} = V _{CC} or GND I _{OUT} = 0 A	5.5			40	μA
C _{IN} ⁽³⁾	Input capacitance	T _a = +25 °C	5			8	pF
C _{PD} ⁽³⁾ ⁽⁴⁾	Power dissipation capacitance	T _a = +25 °C, F = 1 MHz	5			35	pF
T _r , T _f	Output rise time and fall time	C _L = 2 pF, R _L = 500 Ω	3		3.3		ns
		See Figure 2	4.5		2.7		
		C _L = 50 pF, R _L = 500 Ω	3		4.6		
		See Figure 2	4.5		3.3		
T _{PHL} ⁽⁵⁾	Propagation delay time An to Yn, high to low	C _L = 50 pF, R _L = 500 Ω	3	1		11.5	ns
		See Figure 2	4.5	1		8.5	
T _{PLH} ⁽⁵⁾	Propagation delay time An to Yn, low to high	C _L = 50 pF, R _L = 500 Ω	3	1		12	
		See Figure 2	4.5	1		9	

1. The V_{OH} and V_{OL} tests shall be tested at V_{CC} = 3.0 V and 4.5 V. The V_{OH} and V_{OL} tests are guaranteed, if not tested, for other values of V_{CC}. Limits shown apply to operation at V_{CC} = 3.3 V, ±0.3 V and V_{CC} = 5.0 V, ±0.5 V. Tests with input current at +50 mA and -50 mA are performed on only one input at a time with duration not to exceed 10 ms. Transmission driving tests may be performed using V_{IN} = V_{CC} or GND. When V_{IN} = V_{CC} or GND is used, the test is guaranteed for V_{IN} = V_{IH} minimum and V_{IL} maximum.
2. The V_{IH} and V_{IL} tests are not required if applied as forcing functions for V_{OH} and V_{OL} tests.
3. C_{IN} and C_{PD} shall be measured only for initial qualification and after process or design changes which may affect capacitance. C_{IN} shall be measured between the designated terminal and GND at a frequency of 1 MHz. C_{PD} shall be tested in accordance with the latest revision of JEDEC Standard JESD20 and table 1A herein. For C_{IN} and C_{PD}, test all applicable pins on five devices with zero failures.
4. Power dissipation capacitance (C_{PD}) determines both the power consumption (P_D) and dynamic current consumption (I_S). Where: P_D = (C_{PD} + C_L) (V_{CC} × V_{CC}) f + (I_{CC} × V_{CC}) and I_S = (C_{PD} + C_L) V_{CC} × f + I_{CC}, and f is the frequency of the input signal and C_L is the external output load capacitance.
5. For propagation delay tests, all paths are tested. The AC limits at V_{CC} = 5.5 V are equal to the limits at V_{CC} = 4.5 V and guaranteed by testing at V_{CC} = 4.5 V. The AC limits at V_{CC} = 3.6 V are equal to the limits at V_{CC} = 3.0 V and guaranteed by testing at V_{CC} = 3.0 V. Minimum AC limits for V_{CC} = 5.5 V and V_{CC} = 3.6 V are 1.0 ns and guaranteed by guard banding the V_{CC} = 4.5 V and V_{CC} = 3.0 V minimum limits, respectively, to 1.5 ns. For propagation delay tests, all paths must be tested.

4 Waveform and test circuit

Figure 2. Waveform

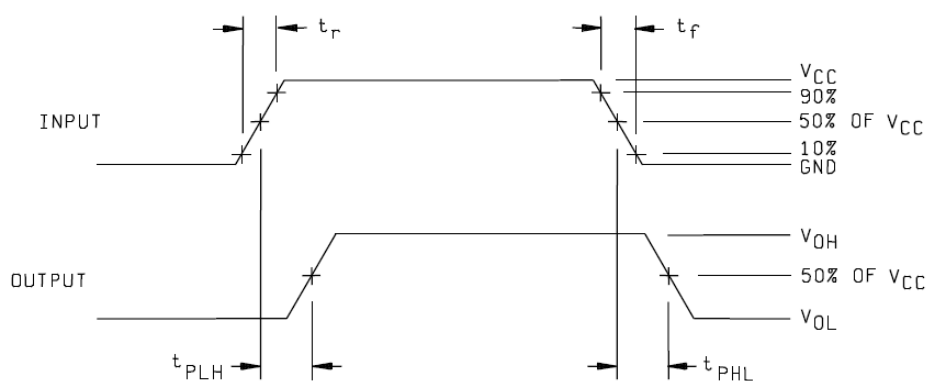
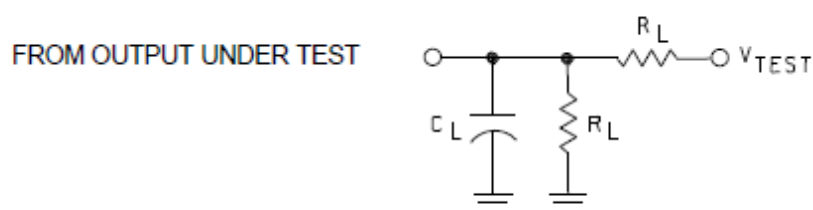


Figure 3. Test circuit



Notes:

- V_{TEST} = open for t_{PLH} and t_{PHL} .
- C_L = 50 pF or equivalent (includes probe and jig capacitance).
- R_L = 500 Ω or equivalent.
- Input signal from pulse generator: V_{IN} = 0.0 V to V_{CC} ; $P_{RR} < 1$ MHz; $Z_O = 50$ Ω ; $t_r < 3.0$ ns; $t_f < 3.0$ ns; t_r and t_f shall be measured from 10% of V_{CC} to 90% of V_{CC} and from 90% of V_{CC} to 10% of V_{CC} , respectively; duty cycle = 50 percent.
- Timing parameters shall be tested at a minimum input frequency of 1 MHz.
- The outputs are measured one at a time with one transition per measurement.

5 Radiations

Total Ionizing Dose (TID)

For the qualification, the product is characterized in TID as per MIL-STD-883 TM 1019 up to 50 krad(Si) on 5 biased parts at high dose rate, such a rate being the worst condition for a pure CMOS technology.

All parameters provided in [Table 4](#) apply to both pre- and post-irradiation.

Each new production lot is tested at high dose rate as per MIL-STD-883 TM 1019 on 5 parts.

Heavy ions:

Single Event Latchup (SEL) is characterized at 125 °C at a LET of 62.5 MeV.cm2/mg. The test shows the product is immune to heavy ions at this LET. Heavy-ion trials are performed on qualification lots only.

The results in radiation are summarized in [Table 5](#) as follows:

Table 5. Radiations

Type	Conditions	Results
TID ⁽¹⁾	<ul style="list-style-type: none"> High-dose rate (40 krad (Si) / h) Temperature: 25 °C Performed on 5 biased parts 	Within Table 4 up to 50 krad(Si)
SEL ⁽²⁾	<ul style="list-style-type: none"> LET: 62.5 MeV.cm2/mg (Xenon ions) Temperature: 125 °C Fluence: 1 x 10⁷ ions/cm² (10 Million of particles per cm²) Normal incidence 	Immune to SEL up to 62.5 MeV.cm2/mg (extracted from the LEOAC00, by similarity of architecture)

1. A total ionizing dose (TID) of 50 krad(Si) is equivalent to 500 Gy(Si), (1 gray = 100 rad).

2. SEL: single event latch-up.



6 Outgassing

Table 6. Outgas testing

Specification (tested per ASTM E 595)	Value	Unit
Recovered Mass Loss (RML) ⁽¹⁾	0.06	%
Collected Volatile Condensable Material (CVCM) ⁽²⁾	0.00	%

1. RML < 1%.

2. CVCM < 0.1%.

7 Package information

To meet environmental requirements, ST offers these devices in different grades of **ECOPACK** packages, depending on their level of environmental compliance. ECOPACK specifications, grade definitions, and product status are available at: www.st.com. ECOPACK is an ST trademark.

7.1 TSSOP-20 package information

Figure 4. TSSOP-20 Mechanical drawing

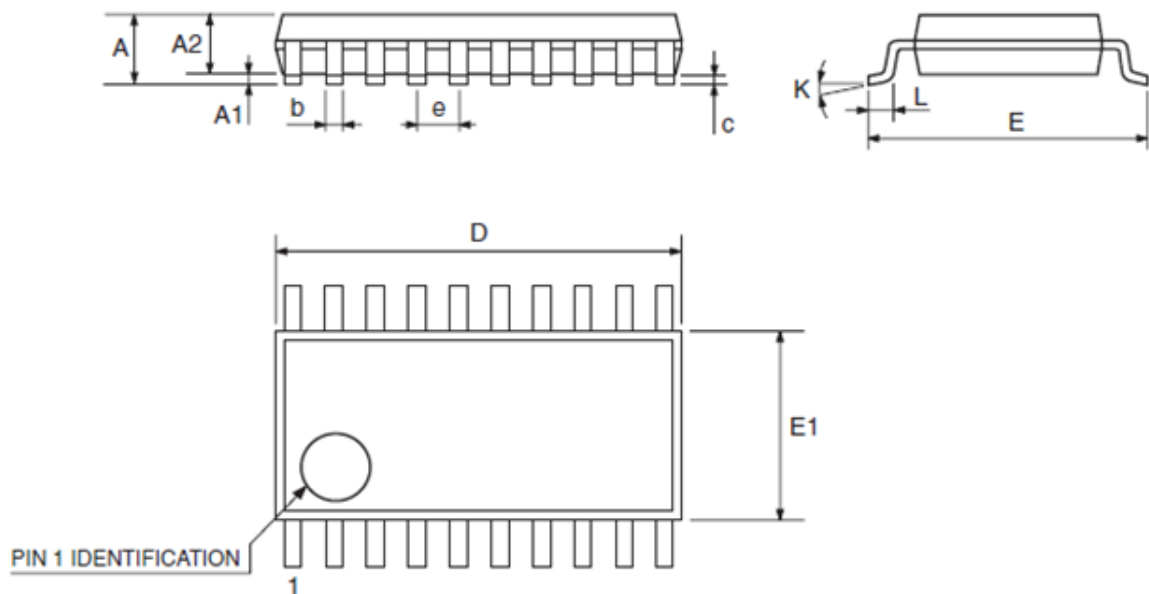


Table 7. TSSOP-20 package mechanical data

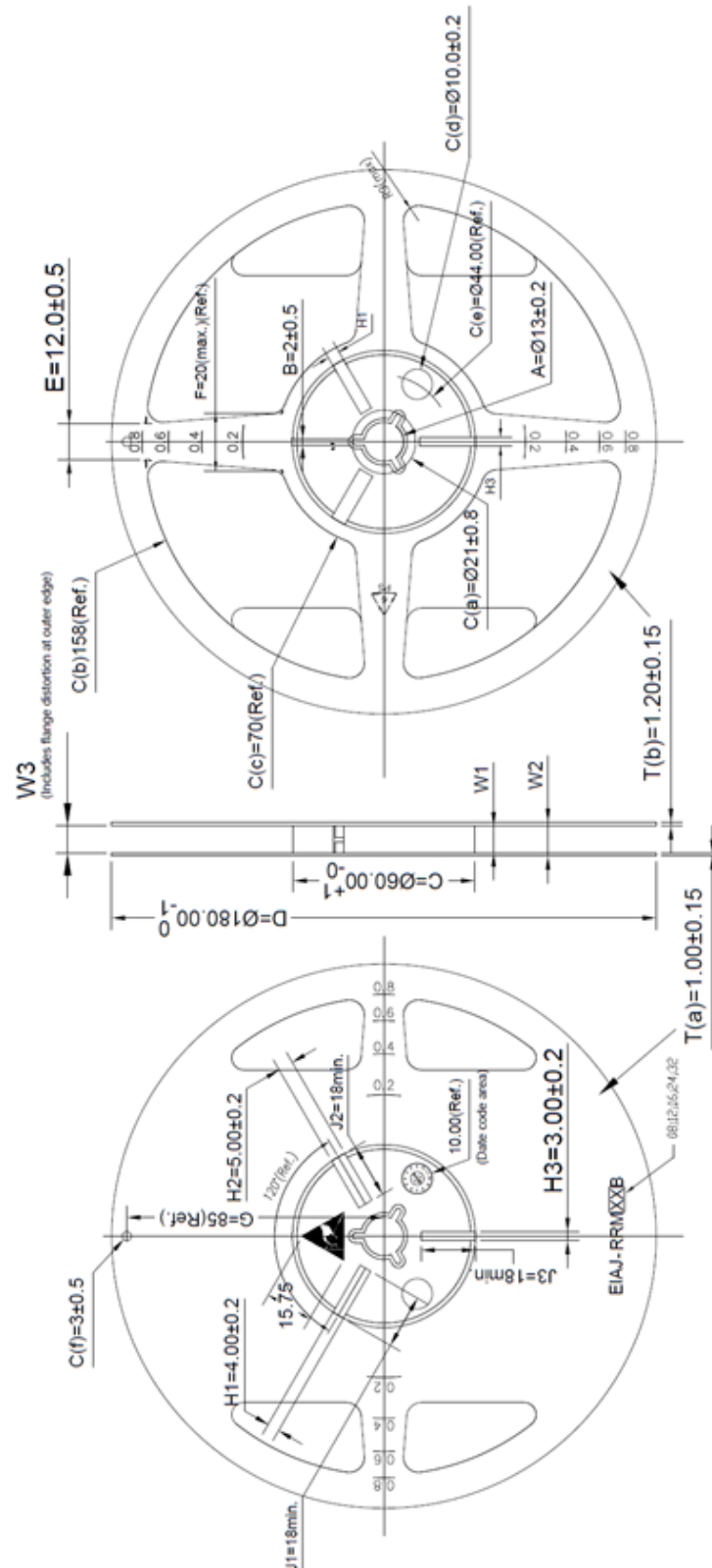
Symbol	Millimeters			Inches ⁽¹⁾		
	Min.	Typ.	Max.	Min	Typ	Max
A			1.2			0.047
A1	0.05		0.15	0.002	0.004	0.006
A2	0.8	1	1.05	0.031	0.039	0.041
b	0.19		0.30	0.007		
c	0.09		0.20	0.004		
D	6.4	6.5	6.6	0.252	0.256	0.260
E	6.2	6.4	6.6	0.244	0.252	0.260
E1	4.3	4.4	4.48	0.169	0.173	0.176
e		0.65 BSC			0.0256 BSC	
K	0°		8°	0°		8°
L	0.45	0.60	0.75	0.018	0.024	0.030

1. Values in inches are converted from mm and rounded to 4 decimal digits.

Note: TSSOP: Thin-Shrink Small Outline Package, using golden bonding and Nickel/Palladium/Golden-lead-finishing.

7.2 TSSOP-20 packing information

Figure 5. TSSOP-20 Carrier tape (dimensions in mm)



Technical drawing of a sprocket with 10 teeth. The drawing includes a side view and a cross-section view labeled "SECTION A - A".

Dimensions:

- Pitch diameter: $\phi 16.0 \pm 0.3$
- Pitch hole diameter: $\phi 1.5 \pm 0.1$
- Teeth thickness: 1.75 ± 0.10
- Teeth fillet radius: $R 0.3 \text{ TYP.}$
- Shaft diameter: 8.00
- Sprocket width: 3.4
- Distance from pitch hole to outer edge: 2.0
- Distance from pitch hole to inner edge: 1.6
- Distance from pitch hole to center: 7.8
- Distance from pitch hole to outer edge (total): 4.00
- Distance from pitch hole to inner edge (total): 2.00

SECTION A - A

Notes:

- 10 SPROCKET HOLE PITCH CUMULATIVE TOLERANCE ± 0.2
- CAMBER IN COMPLIANCE WITH EIA 481
- POCKET POSITION RELATIVE TO SPROCKET HOLE MEASURED AS TRUE POSITION OF POCKET, NOT POCKET HOLE

Table of Dimensions:

Dimension	Value
A_0	6.95
B_0	7.10
K_0	1.60
K_1	1.20

SECTION B - B

Notes:

- 10 SPROCKET HOLE PITCH CUMULATIVE TOLERANCE ± 0.2
- CAMBER IN COMPLIANCE WITH EIA 481
- POCKET POSITION RELATIVE TO SPROCKET HOLE MEASURED AS TRUE POSITION OF POCKET, NOT POCKET HOLE

8 Ordering information

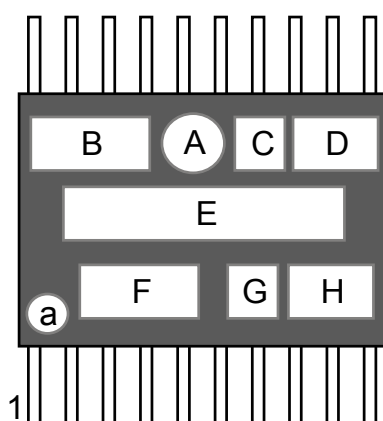
Table 8. Ordering information

Order code	Quality level	Package	Lead-finish	Marking	Packing
LEOAC32PT-D	Development sample	TSSOP-20	NiPdAu	DLEOAC32	Tape & reel
LEOAC32PT	Flight model	TSSOP-20	NiPdAu	LEOAC32	Tape & reel

Table 9. Order code

LEO	AC32	P	T
LEO Qualification	Name	TSSOP package	Tape & reel

Figure 7. Marking



- a: pin-1 reference
- A : Second Level of interconnexion (type of lead-finishing)
- B: ST logo
- C: Assy plant
- D: Lot code
- E: Marking area
- F: Country of origin
- G: Assy year
- H: Assy week

Revision history

Table 10. Document revision history

Date	Revision	Changes
10-Jan-2022	1	Initial release.
31-Jan-2022	2	Removed footnote in Table 8. Ordering information.
07-Oct-2024	3	Updated minimum operating power supply from 2 V to 1.65 V.

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