

## Automotive LIN bus ESD protection in SOD323



SOD323 (SC-76)



#### **Product status link**

ESDLIN1524BJ

#### **Features**



- Asymetrical bidirectional ESD protection
- Low leakage current (I<sub>R</sub> max. < 50 nA at V<sub>RM</sub>)
- Stand-off voltage:
  - -15 V (to comply with reverse battery)
  - +24 V (to comply with jump start)
- High ESD protection level: up to 30 kV
- ECOPACK2 RoHS compliant component

### Complies with the following standards

- UL94, V0
- J-STD-020 MSL level 1
- IPC7531 footprint and JEDEC registered package
- ISO 16750-2 (jump start and reversed battery tests)
- ISO 10605 / IEC 61000-4-2- C = 150 pF, R = 330  $\Omega$ , exceeds level 4:
  - ±30 kV (air discharge)
  - ±30 kV (contact discharge)
- ISO 10605 C = 330 pF,  $R = 330 \Omega$ :
  - ± 30 kV (air discharge)
  - ± 30 kV (contact discharge)
- ISO 7637-3:
  - Pulse 3a: -150 V
  - Pulse 3b: +150 V
  - Pulse 2a: +/- 85 V
- ISO 17987-7 (LIN bus)
- SAE J3076 (CXPI bus)

### **Description**

The ESDLIN1524BJ is an asymmetrical TVS diode designed to protect one local interconnect network (LIN) bus and clock extension peripheral interface (CXPI) against electrostatic discharge (ESD) and other transient surges such as those defined in ISO 7637-3.

The SOD323 is a small package that saves space on high density printed circuit board.

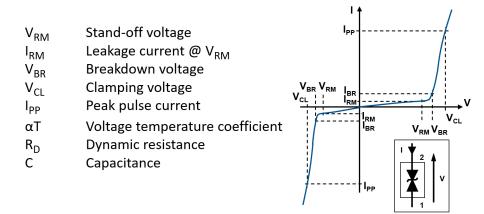


## 1 Characteristics

Table 1. Absolute maximum ratings (T<sub>amb</sub> = 25 °C)

Symbol		Value	Unit	
V <sub>PP</sub>		IEC 61000-4-2 / ISO 10605 - C = 150 pF, R = 330 Ω:		
	Peak pulse voltage	Contact discharge	±30	
		Air discharge	±30	LAV.
		ISO 10605 - C = 330 pF, R = 330 Ω:		kV
		Contact discharge	±30	
		Air discharge	±30	
P <sub>PP</sub>	Peak pulse power dissipation	160	W	
T <sub>stg</sub>	Storage temperature range -65 to +			°C
T <sub>j</sub>	Operating junction temperature range -40 to +1			°C
T <sub>L</sub>	Maximum lead temperature for	260	°C	

Figure 1. Electrical characteristics (definitions)



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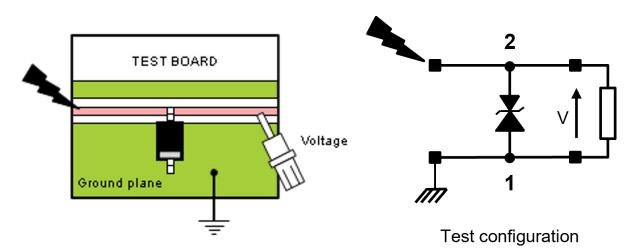


Symbol	Configuration	Test condition		Min.	Тур.	Max.	Unit
$V_{RM}$	From pin 2 to pin 1				24	24	.,
	From pin 1 to pin 2					15	V
$V_{BR}$	From pin 2 to pin 1	$I_R = 5 \text{ mA}, t_p < 50 \text{ ms}$		25.4	27.8	30.3	\/
	From pin 1 to pin 2			17.2	18.9	20.3	V
I <sub>RM</sub>	From pin 2 to pin 1	V <sub>RM</sub> = 24 V				F0	
	From pin 1 to pin 2	V <sub>RM</sub> = 15 V			1	50	nA
V <sub>CL</sub> <sup>(1)</sup>	From pin 2 to pin 1	I <sub>PP</sub> = 1 A				40	
	From pin 2 to pin 1	I <sub>PP</sub> = 3 A	0/00			50	V
	From pin 1 to pin 2	I <sub>PP</sub> = 1 A	8/20 μs			25	
	From pin 1 to pin 2	I <sub>PP</sub> = 5 A				35	
C <sup>(1)</sup>		V <sub>R</sub> = 0 V, f = 1 MHz			16	20	pF
αT <sup>(2)(3)(1)</sup>	From pin 2 to pin 1					9.6	40-4/0
	From pin 1 to pin 2					8.8	10 <sup>-4</sup> /°C

Table 2. Electrical characteristics (T<sub>amb</sub> = 25° C, unless otherwise specified)

- 1. Specified by design Not tested in production.
- 2. Connections done according to Figure 2.
- 3. To calculate  $V_{BR}$  or  $V_{CL}$  versus junction temperature, use the following formulas:
  - $V_{BR}$  at  $T_J = V_{BR}$  at 25 °C x (1 +  $\alpha T$  x ( $T_J$  25))
  - $V_{CL}$  at  $T_J = V_{CL}$  at 25 °C x (1 +  $\alpha T$  x ( $T_J$  25)).

Figure 2. Clamping test conditions



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### 1.1 Characteristics (curves)

Figure 3. Relative variation of peak pulse power versus initial junction temperature

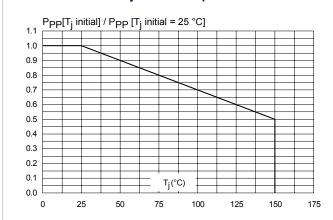


Figure 4. Peak pulse power versus exponential pulse duration

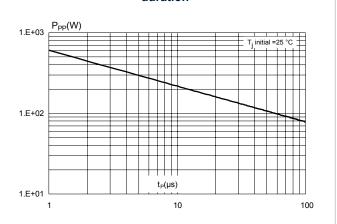


Figure 5. Junction capacitance versus line voltage, 15 V side

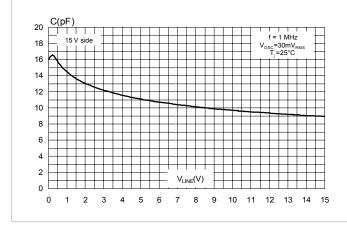


Figure 6. Junction capacitance versus line voltage, 24 V side

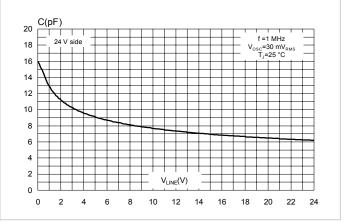


Figure 7. ESD response to ISO 10605 - C = 150 pF, R = 330  $\Omega$  (-8 kV contact discharge)

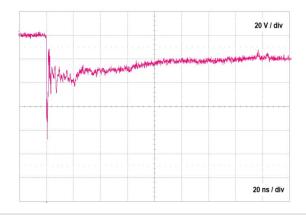
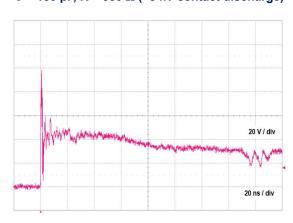
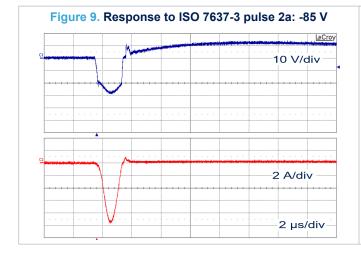


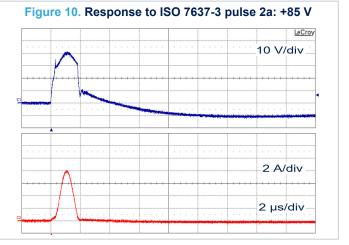
Figure 8. ESD response to ISO 10605 - C = 150 pF, R = 330  $\Omega$  (+8 kV contact discharge)

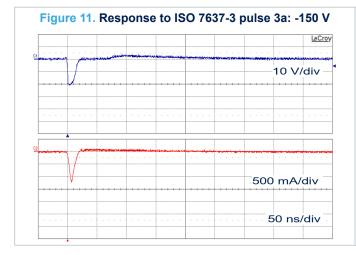


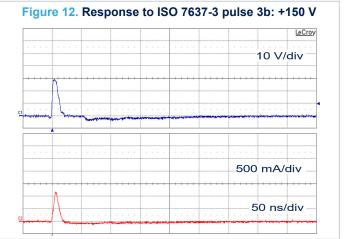
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# 2 Package information

To meet environmental requirements, ST offers these devices in different grades of ECOPACK packages, depending on their level of environmental compliance. ECOPACK specifications, grade definitions, and product status are available at: www.st.com. ECOPACK is an ST trademark.

## 2.1 Package information

Figure 13. SOD323 package outline

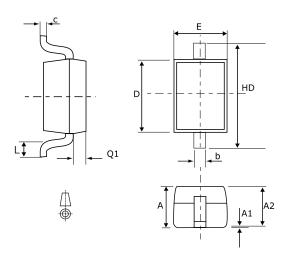


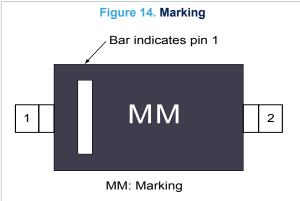
Table 3. SOD323 package mechanical data

	Dimensions			
Ref.	Millimeters			
	Min.	Max.		
А		1.17		
A1	0.00	0.10		
A2	0.93	1.01		
b	0.25	0.44		
С	0.10	0.25		
D	1.52	1.80		
E	1.11	1.45		
HD	2.30	2.70		
L	0.10	0.46		
Q1	0.10	0.41		

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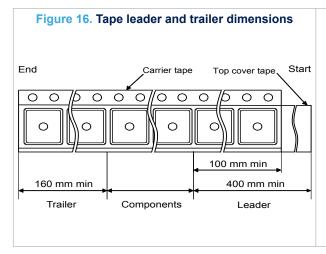
### 2.2 Packing information

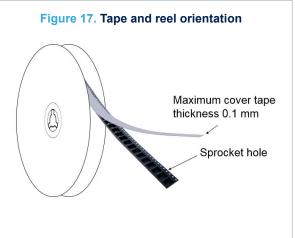


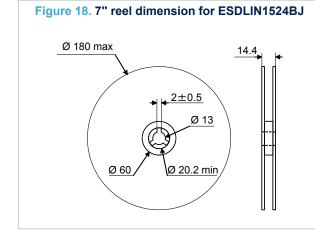
The marking can be rotated by a multiple of 90° to differentiate assembly location.

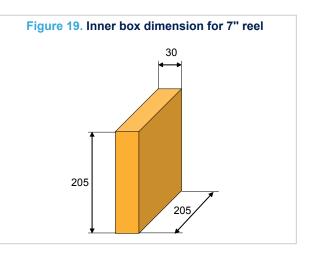
Pin 1 located according to EIA-481

Note: Pocket dimensions are not on scale Pocket shape may vary depending on package









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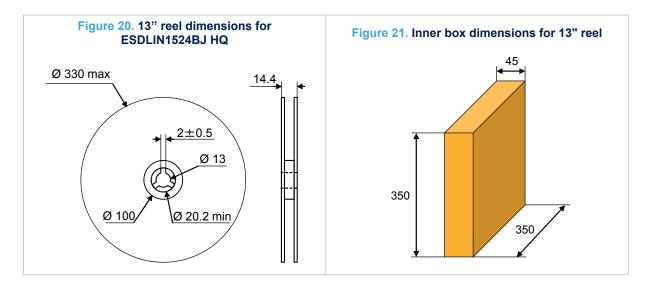
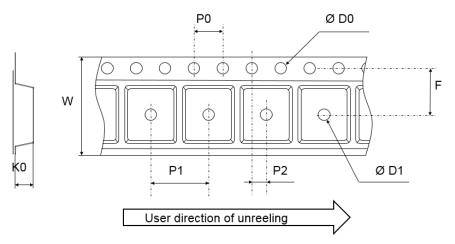


Figure 22. Tape outline



Note: Pocket dimensions are not on scale
Pocket shape may vary depending on package

Table 4. Tape dimension values

	Dimensions					
Ref.	Millimeters					
	Min.	Тур.	Max.			
D0	1.50	1.55	1.60			
D1	1.00					
F	3.45	3.50	3.55			
K0	1.12	1.22	1.32			
P0	3.90	4.00	4.10			
P1	3.90	4.00	4.10			
P2	1.95	2.00	2.05			
W	7.90	8.00	8.30			

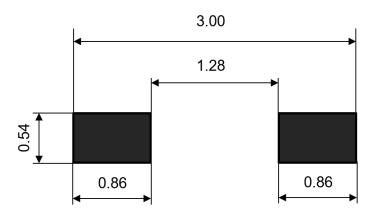
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# 3 Recommendations on PCB assembly

## 3.1 Footprint

Figure 23. Recommended footprint in mm

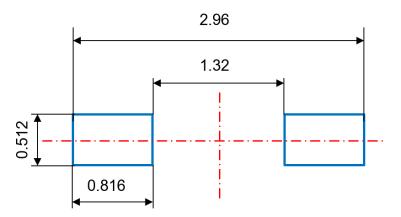


## 3.2 Stencil opening design

Stencil opening thickness: 75 to 125  $\mu m$  / 3 to 5 mils

Pad stencil aperture ratio: 90%

Figure 24. Stencil opening recommendations



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### 3.3 Solder paste

- 1. Halide-free flux, qualification ROL0 according to ANSI/J-STD-004.
- 2. "No clean" solder paste recommended.
- 3. Offers a high tack force to resist component movement during high speed.
- 4. Use solder paste with fine particles: powder particle size is 20-38 μm.

### 3.4 Placement

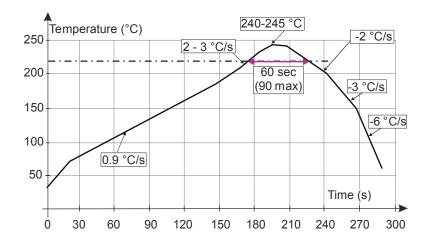
- 1. Manual positioning is not recommended.
- 2. It is recommended to use the lead recognition capabilities of the placement system, not the outline centering.
- 3. Standard tolerance of ±0.05 mm is recommended.
- 4. 1.0 N placement force is recommended. Too much placement force can lead to squeezed out solder paste and cause solder joints to short. Too low placement force can lead to insufficient contact between package and solder paste that could cause open solder joints or badly centered packages.
- 5. To improve the package placement accuracy, a bottom side optical control should be performed with a high resolution tool.
- 6. For assembly, a perfect supporting of the PCB (all the more on flexible PCB) is recommended during solder paste printing, pick and place and reflow soldering by using optimized tools.

### 3.5 PCB design preference

- 1. To control the solder paste amount, the closed via is recommended instead of open vias.
- 2. The position of tracks and open vias in the solder area should be well balanced. A symmetrical layout is paste printing, pick and place and reflow soldering by using optimized tools.

### 3.6 Reflow profile

Figure 25. ST ECOPACK recommended soldering reflow profile for PCB mounting



Note: Minimize air convection currents in the reflow oven to avoid component movement. O<sub>2</sub> rate inside the oven must be below 500 ppm. Maximum soldering profile corresponds to the latest IPC/JEDEC J-STD-020.

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# 4 Ordering information

Table 5. Ordering information

Order code	Marking <sup>(1)</sup>	Package	Weight	Base qty.	Delivery mode
ESDLIN1524BJ	24	SOD 323	5 mg	3000	Tape and reel
ESDLIN1524BJ-HQ	24	SOD 323	5 mg	10000	Tape and reel

<sup>1.</sup> The marking can be rotated by multiples of 90° to differentiate assembly location

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## **Revision history**

Table 6. Document revision history

Date	Version	Changes	
28-Aug-2006	1	Initial release.	
22-Sep-2006	2	Added Figure 6 Placement and layout recommendations	
18-Jan-2013	3	Updated Table6. Added Figure 10 and Figure 11.	
		Updated title and cover page.	
	4	Updated Table 1: "Absolute maximum ratings (limiting values) Tamb = $25^{\circ}$ C" and Table 3: "Electrical characteristics ( $T_{amb}$ = $25^{\circ}$ C)".	
17-Oct-2017		Added Figure 8: "Response to ISO 7637-3 pulse 3a (Us = -150 V)", Figure 9: "Response to ISO 7637-3 pulse 3b (Us = 100 V)", Figure 10: "ESD response to ISO 16605 ( C = 150 pF, R = 330 $\Omega$ , 8 kV contact)" and Figure 11: "ESD response to ISO 16605 ( C = 150 pF, R = 330 $\Omega$ , 8 kV contact)".	
		Minor text changes to improve readability.	
29-Dec-2021	5	Added reel definitions.	
29-Dec-2021		Minor text changes.	
25-Nov-2025	6	Updated Table 1, Section Pin layout, and Figure 2.	
ZJ-NUV-ZUZJ		Minor text changes.	

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