

## 8-port IO-Link master based on IOLM4P L6360



Fully assembled board developed for performance evaluation only,

Product summary			
8-port IO-Link master based on IOLM4P L6360	STDES-8PIOLM4P		
High-performance and DSP with FPU Arm Cortex-M7 MCU with 1 Mbyte of Flash memory, 216 MHz CPU	STM32F746ZGT6		
IO-Link communication master transceiver IC	L6360		
3 A step-down switching regulator	L7986ATR		
Octal channel high side driver	VN808CM-32-E		
Automation sensor transient and overvoltage protection	SPT01-335DEE		
Applications	Factory Automation		

#### **Features**

- 8-port IO-Link master STDES-8PIOLM4P (172 x 60 mm) main board, 24V power connector, 8 Port M12 connector and USB micro connector for communication
- Main controller is STM32F746ZG, Arm 32-bit Cortex®-M7 CPU with FPU, adaptive real-time accelerator (ART Accelerator) and L1-cache: 4KB data cache and 4KB instruction cache, allowing 0-wait state execution from embedded flash memory and external memories. Frequency up to 216 MHz, MPU, 462 DMIPS/2.14 DMIPS/MHz (Dhrystone 2.1), and DSP instructions
- Two IOLM4P-STM32L4 modules used and each is an IO-Link V1.1.2 compliant 4-port master controller stack
- USB micro connector for PC control tool communication
- Alternate UART port for STM32F7 module running code debug
- 8 L6360 IO-Link master transceiver ICs
- Easy to extend and integrate the IOLM4P into different application
- Fully compatible with all IO-Link devices
- On-board reverse polarity protection
- · EEPROM interface for local data storage support
- SWD connector for debugging and programming capability
- Optional Ethernet RJ45 connector for specific application
- On board connector for IOLM4P master firmware updating
- RoHS compliant

### **Description**

The STDES-8PIOLM4P is an 8-port IO-Link master design based on the IOLM4P. The IOLM4P is an all-in-one IO-Link master 4-port solution and it has the protocol stack programmed by the ST partner TEConcept.

It enables a fast and easy 8-port IO-Link master prototype, with a competitive cost, which can greatly reduce the time to market for the customers multiport IO-Link master design.

The STDES-8PIOLM4P is a reference design board with a L6360TR as an IO-Link device transceiver.

The IOLM4P is STM32L431CB MCU with IO-Link master stack.

The STM32F746ZG is the main controller to play as gateway between USB/Ethernet and IO-Link.

The Ethernet IP function, is implemented through external Ethernet PHY KSZ8863, which has two PHY units and supports both 10BASE-T and 100BASE-TX.

The STDES-8PIOLM4P is a turnkey solution ready for industrialization.

The IOLM4P is based on a STM32F746ZG MCU preprogrammed by Arrow Electronics integrated TEConcept IO-Link master stack, easy to develop for the customer.

A dedicated SWD 5-pin connector can program the microcontroller STM32F746ZG. This STDES-8PIOLM4P is an ST total solution with one-stop BOM purchasing.



## 1 Solution overview

The solution includes three parts:

The two IOLM4P chips which integrated the IO-Link master stack.

The main controller STM32F7 which can access the two IOLM4P chips through the SPI interface and receive commands/print all the log with the COM port TXD/RXD.

The USB controller which can easily access the two IOLM4P chips through PC program and it can be integrated with the PC tool of TEConcept control tool.

The IOLM4P has the fully protocol stack which is based on the STM32L4 chip and it has one SPI controller interface which can be used for the host controller.

The STM32F7 can run the high level master access program and then access the SPI interface of the IOLM4P chip.

The high level master access program will have to be purchased from ST partner TEConcept.

The USB controller FTDI can be used with the PC program which is also based on the high level master access program.

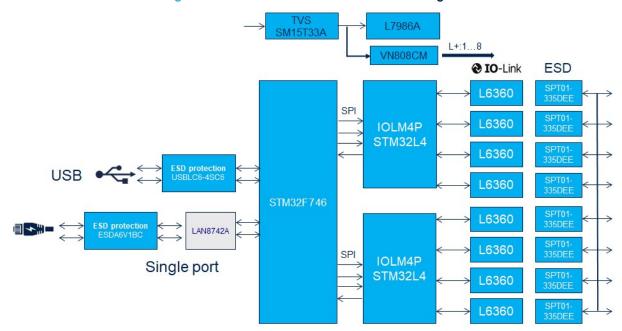


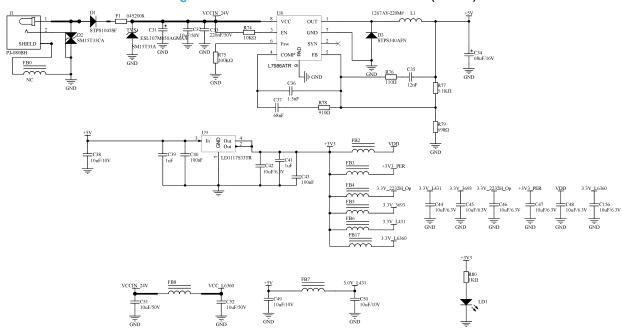
Figure 1. STDES-8PIOLM4P functional block diagram

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# 2 Schematic diagrams

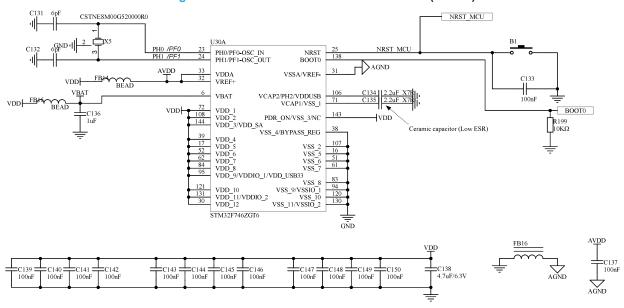


Figure 2. STDES-8PIOLM4P circuit schematic (1 of 12)



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Figure 3. STDES-8PIOLM4P circuit schematic (2 of 12)

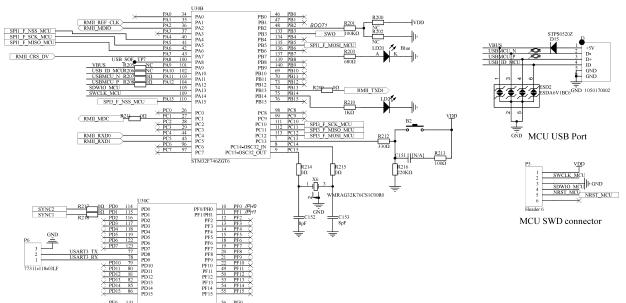


77311-118-03LF

PEO 141
PEI 142
PEI 144
PEI 14

STM32F746ZGT6

Figure 4. STDES-8PIOLM4P circuit schematic (3 of 12)



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Figure 5. STDES-8PIOLM4P circuit schematic (4 of 12)

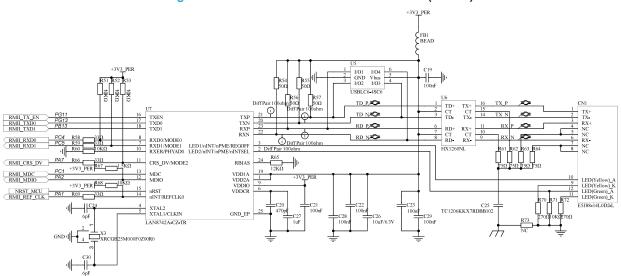
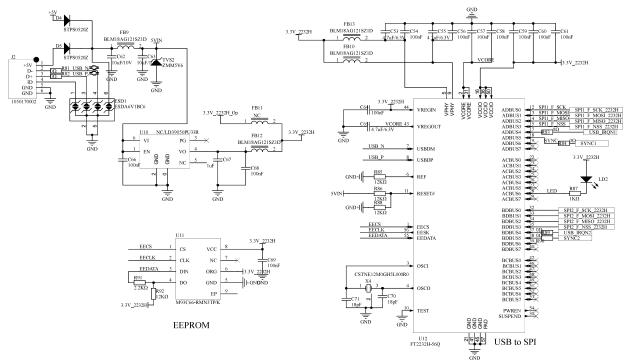
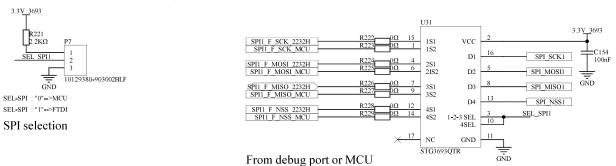


Figure 6. STDES-8PIOLM4P circuit schematic (5 of 12)

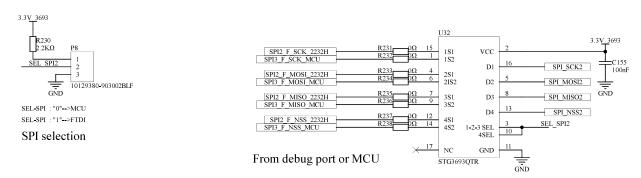








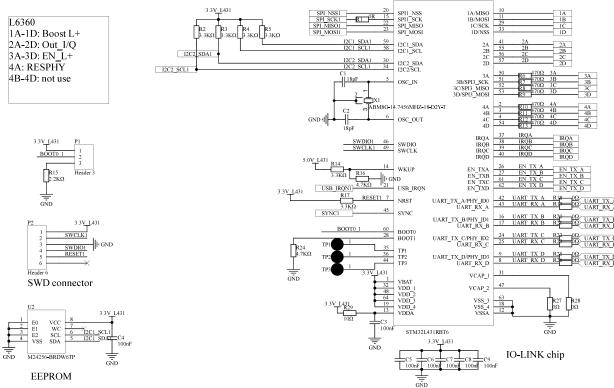
1-2-3-SEL	4 SEL	SWITCH 1	SWITCH 2	SWITCH 3	SWITCH 4
н	Х	D1-1S1	D2-2S1	D3-3S1	Х
L	X	D1-1S2	D2-2S2	D3-3S2	X
x	Н	×	X	X	4D-4S1
X	L	X	X	X	4D-4S2

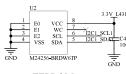


Quad SPDT switch

Quad SPDT switch

Figure 8. STDES-8PIOLM4P circuit schematic (7 of 12)





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Figure 9. STDES-8PIOLM4P circuit schematic (8 of 12)

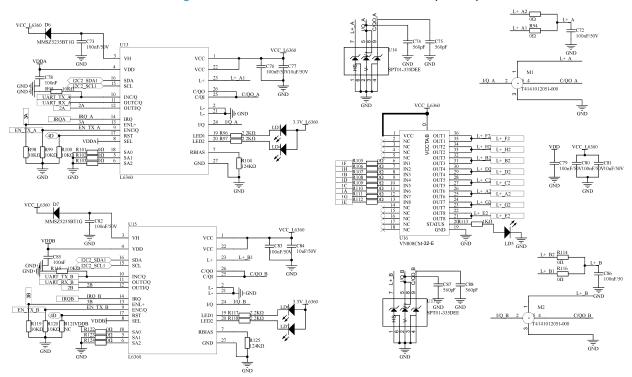


Figure 10. STDES-8PIOLM4P circuit schematic (9 of 12)

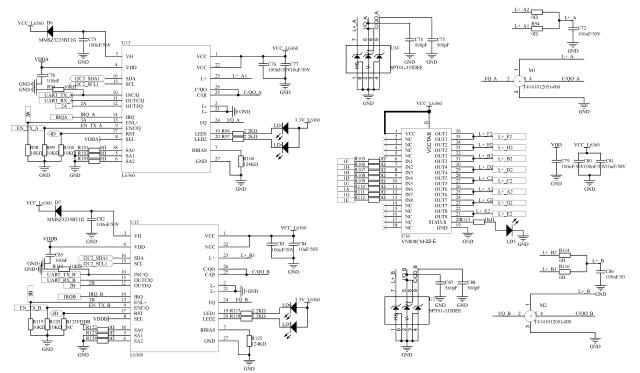
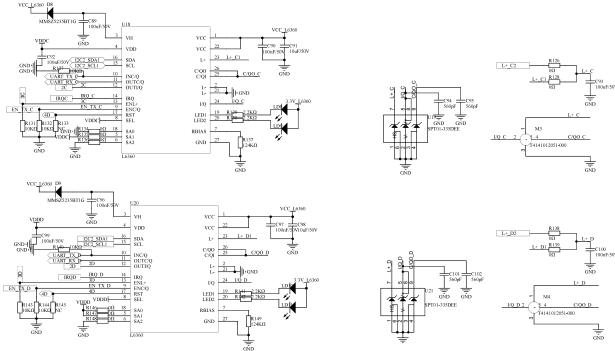
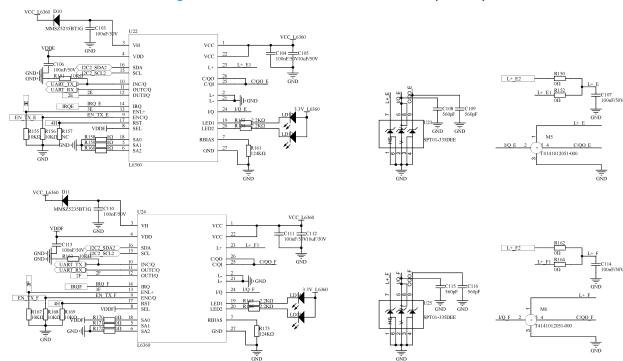


Figure 11. STDES-8PIOLM4P circuit schematic (10 of 12)



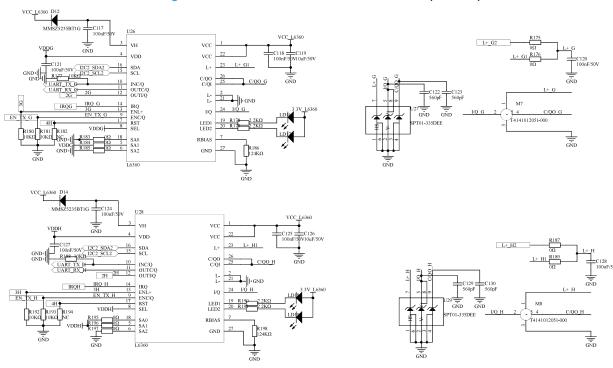
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Figure 12. STDES-8PIOLM4P circuit schematic (11 of 12)



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Figure 13. STDES-8PIOLM4P circuit schematic (12 of 12)





## **Revision history**

Table 1. Document revision history

Date	Revision	Changes
23-Mar-2023	1	Initial release.

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