

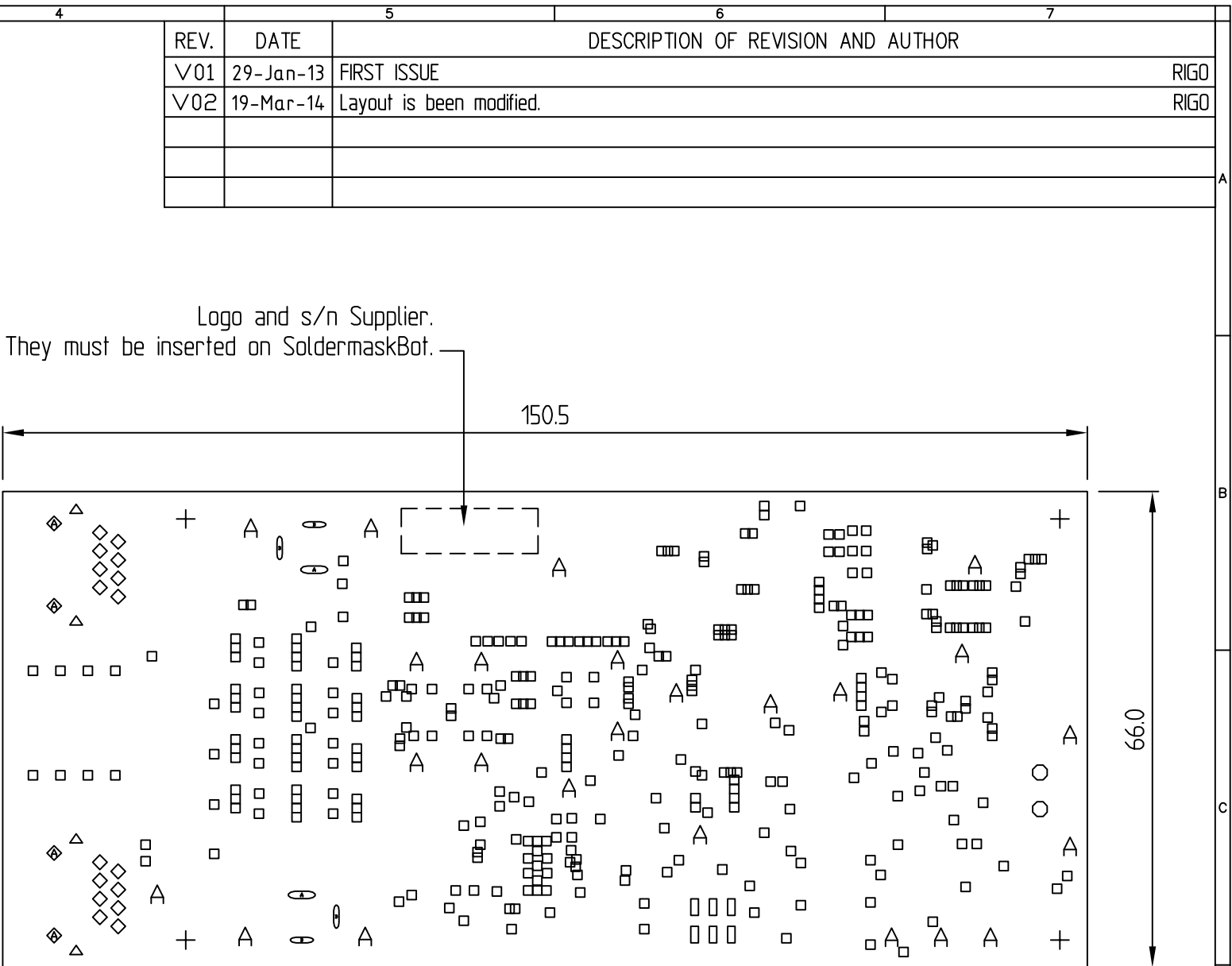
1		2		3		
DRILL CHART: TOP to BOTTOM						
ALL UNITS ARE IN MILS						
FIGURE	SIZE	TOLERANCE	PLATED	Q.TY		
A	□	12.0	+2.0/-2.0	PLATED	351	
	◇	35.0	+3.0/-3.0	PLATED	16	
	▢	40.0	+2.0/-2.0	PLATED	6	
	○	52.0	+1.0/-0.5	PLATED	2	
	△	62.0	+3.0/-0.0	PLATED	4	
	A	63.0	+2.0/-1.5	PLATED	24	
	B	◆	128.0	+1.0/-3.0	NON-PLATED	4
		+	138.0	+5.0/-1.0	NON-PLATED	4
⌀		125.0×30.0	+1.0/-0.0	PLATED	2	
	⌀	125.0×30.0	+1.0/-0.0	PLATED	2	
	⌀	145.0×40.0	+1.0/-0.0	PLATED	2	

STACK-UP				
TOP - COPPER 2 oz				PREPREG 2116
LAYER 2 - COPPER 2 oz				CORE thk. 11 mm
LAYER 3 - COPPER 2 oz				PREPREG 2116
BOTTOM - COPPER 2 oz				

COMPONENTS SIDE VIEW


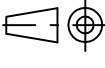
P.C.B. finishing is a chemical deposit of nickel (thickness 4 to 6 microns) and gold (0.1 micron min.).  
PUT SOME INDELIBLE VARNISH OR INK ON ALL FIDUCIAL MARKS OF PCBs. FAILED ON ELECTRICAL TEST

D  
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Versions List

... = 4 , 9

 18PC - C&N BU				DRILLING AND PROFILING		Doc. ref. PM8803	
				FORATURA E SCONTORNATURA		Drawing No. C.PM8803POE-EB-01.V02	
Page size A3	Material Refer to the table by side	Finish Refer to the table by side		Code		Scale 1.2 : 1	
Colour		ROUGHNESS (um)		TOLERANCES (except where otherwise stated)		Drawn by	
		Machine finish		LINEAL MEASURES		ANG. MEASURES	
ALL DIMENSIONS ARE IN mm (inch). REMOVE ALL BURRS AND SHARP EDGES.		<input checked="" type="checkbox"/> 125 <input checked="" type="checkbox"/> 32 <input checked="" type="checkbox"/> 0.8 <input checked="" type="checkbox"/> 0.2		No decimal = ±1mm .X = ±0.2mm .XXX = ±0.05mm .XX = ±0.1mm .XXXX = ±0.025mm		No decimal = ±1° .X = ±0°30'	
		<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>				Passed by	
						Date	
						Sheet of 1 2	

