

DRILL CHART: TOP to BOTTOM				
ALL UNITS ARE IN MILS				
FIGURE	FINISHED SIZE	ROTATION	PLATED	QTY
A	12.0	-	PLATED	755
B	31.5	-	PLATED	14
C	35.43	-	PLATED	34
D	43.31	-	PLATED	6
E	51.0	-	PLATED	2
F	55.0	-	PLATED	5
G	59.05	-	PLATED	4
H	82.68	-	PLATED	2
I	35.43	-	NON-PLATED	2
L	125.98	-	NON-PLATED	6

SLOT HOLES: TOP To BOTTOM				
ALL UNITS ARE IN MILS				
FIGURE	FINISHED SIZE	ROTATION	PLATED	QTY
	787.4x43.3	90.000	NON-PLATED	4

Finished Hole Tolerance - All units are in Inches -		
Finish Hole Diameter	Plated Through Finish Hole Diameter	Non Plated Through Finish Hole Diameter
0.008" - 0.013"	+0.002/-FHS"	+/-0.002"
0.014" - 0.063"	+/-0.003"	+/-0.002"
0.064" - 0.156"	+/-0.004"	+/-0.003"
0.157" - 0.250"	+/-0.007"	+/-0.004"
0.251" and up	+/-0.007"	+/-0.005"
0.125"	Non Plated Only	+0.003/-0.000"

REVISION DATE

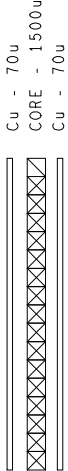


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Drawn RIGO M. date 07-May-2019  
Approved date

DETAIL 'A'  
LAYER BUILD UP  
(reference only)



(external Cu th are after plating)  
estimated total thickness 1640u

Description

DRILLING AND PROFILING

Symbol

Group

STSPIN32F0251

EVSPIN32F0251S1

SCALE: 1 : 1

REV. 1.0

ISO

TOLERANCE UNLESS NOTED

UNIT=MM

ANG. LES.

Material

Treatment and surface finishing