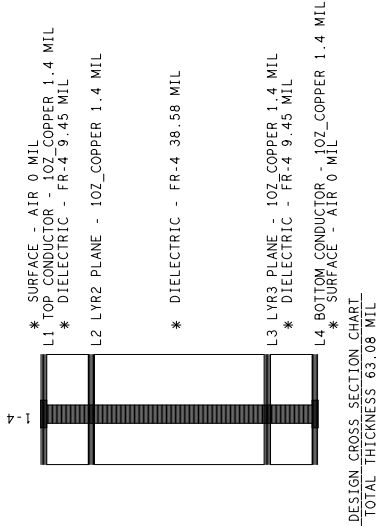


Finished Hole Tolerance - All units are in Inches -		
Finish Hole Diameter	Plated Through Finish Hole Diameter	Non Plated Through Finish Hole Diameter
0.008" - 0.013"	+0.002/-0.003"	+/-0.002"
0.014" - 0.063"	+/-0.003"	+/-0.002"
0.064" - 0.156"	+/-0.004"	+/-0.003"
0.157" - 0.250"	+/-0.007"	+/-0.004"
0.251" and up	+/-0.007"	+/-0.005"
Non Plated Only		+0.003/-0.000"

DETAIL 'A'



DRILL CHART: TOP to BOTTOM			
ALL UNITS ARE IN MILS			
FIGURE	FINISHED_SIZE	PLATED	QTY
A	12.0	PLATED	111
B	35.43	PLATED	9
C	40.0	PLATED	7
D	44.0	PLATED	108
E	55.0	PLATED	13

TOTAL HOLES: 248

REVISION DATE		Description		Symbol	
APMS Group		DRILLING AND PROFILING		Group	
ITALY		TOLERANCE UNLESS NOTED		SCALE: 1 : 1	
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Drawn M. Rigo		date 11-Mar-2024		ANG. LES.	
Approved		date		Treatment and surface finishing	